

Vellichor AB Grade Engineered Wood Flooring Grading Standard

Veneer (Top Layer) Grading Criteria

Feature	A Grade (Select)	B Grade (Natural)	Combined AB Grade Allowance
Color Variation	Minimal variation, uniform tone.	Noticeable natural variation.	Moderate variation, natural tone differences expected.
Grain Pattern	Straight or slightly wavy.	Mix of straight and cathedral grain.	Balanced mix; variation acceptable.
Knots	Tight pin knots up to 2 mm.	Sound knots up to 10 mm, filled.	Knots up to 8 mm, tight or filled.
Sapwood	None or minimal (<5%).	Allowed up to 15%.	Up to 10% sapwood acceptable.
Mineral Streaks	Not visible or minimal.	Allowed if small.	Light streaks permitted.
Checks, Cracks, Splits	None visible.	Small filled checks allowed.	Minor filled checks acceptable.
Filling/Putty	None required.	Factory-filled allowed.	Light, color-matched filler acceptable.
Discoloration	Not allowed.	Natural discoloration allowed.	Minor natural color changes acceptable.